

PLANT LIST

<u>No</u>	<u>MAKER</u>	<u>& DESCRIPTION</u>	<u>CAPACITY</u>
<u>CNC MACHINING CENTERS</u>			
1	JOMACH 23	6 Axis	X5.2M Y2.5M Z2.5M
2	DIXI 5 SE	5 axis (600mm C axis & 1.5M * 1.2M angle plate)	X2.0M Y2.0M Z1.65M
1	JMC DEVLIEG4360	5 Axis M/C Centre	X1.5M Y1.25M Z1.0M
1	BOKO WF4/12	6 Axis M/C Centre	X2.4M Y1.2M Z1.36M
1	BOKO WF3/12	6 Axis M/C Centre	X1.8M Y1.2M Z1.0M
2	BOKO F3	6 Axis M/C Centr	X1.4M Y0.72M Z0.95M
1	RIGID TWIN SPINDLE		X1.3M Y0.5M Z0.66M

CNC TURNING

1	DORRIES	Vertical Borer CTE320	3.2M dia * 3M
1	WEBSTER	Vertical Borer	2.3M dia
1	SCHEISS	Vertical Borer	2.0M dia
1	HEID DF710	Lathe	1.05M dia * 0.8M
1	HEID DFR V6	Lathe	0.9M dia * 0.75M
2	HEID SD530	Lathe	0.55 M dia * 0.85M

MANUAL VERTICAL BORING

1	TITAN	Vertical Borer	3.2M dia * 2.5M
4	WEBSTER	Vertical Borer	0.53M dia * .75M

INSPECTION EQUIPMENT

1	CMM MAUSER		X1.5M Y1.0M Z1.0M
1	DYE PENETRANT NDT		
1	OVEN DRYER		

DESIGN & PROGRAMMING

1	OneCNC Mill Professional
1	OneCNC Lathe Express
1	Edgecam

APPROVALS

ISO 9001.2000
AS 9100
Rolls Royce SABRE 9000
NADCAP
British Aerospace
Bombardier